

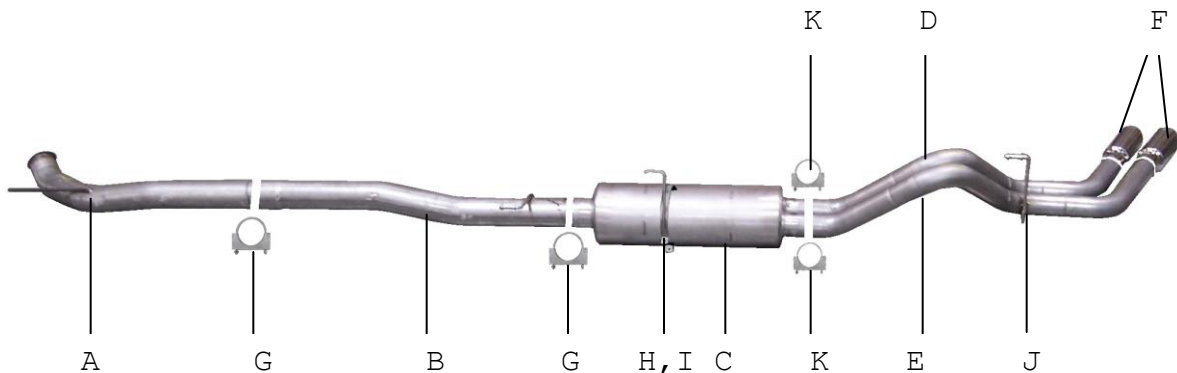


INSTRUCTION MANUAL

STAINLESS DUAL SPORT EXHAUST WITH DOWNPIPE

**DODGE RAM 2500 NON-HO TRUCK 5.9L CUMMINS DIESEL
QUAD CAB, SHORT BED, 2WD**

PART# 66603



ITEM	PART #	QUANTITY	DESCRIPTION
A	896-700653S	1	4" S.S PIPE OFF TURBO W/FLANGE & W/HANGER
B	897-700654S	1	4" S.S PIPE TO MUFFLER W/HANGER
C	758400S	1	STAINLESS SUPERFLOW MUFFLER
D	898-700657S	1	3"STAINLESS PASSENGER SIDE TAILPIPE
E	899-700658S	1	3"STAINLESS DRIVERSIDE TAILPIPE W/HANGER
F	500379	2	4" STAINLESS TIPS
G	4171	2	4" CLAMP
H	4242	1	BAND CLAMP W/HANGER
I	BO-1015	1	BOLT KIT FOR BAND CLAMP
J	BO-906	1	BOLT KIT FOR TAILPIPES
K	OHD300	2	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM PST.

EXHAUST INSTALLATION PART # 66603

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES! USE A JACK STAND UNDER YOUR CATALYTIC CONVERTER TO SUPPORT THE SYSTEM DURING YOUR INSTALL.

SUGGESTED TOOLS:

9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, 15mm SOCKET, 11mm deep socket JACK STAND



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust un-clamp it just in front of the muffler. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and the hangers.



Install band clamp #H onto muffler with hangers facing forward. Insert welded hangers into rubber grommet. Do not tighten.



Remove your factory downpipe from the turbo. Remove factory clamp with a 11mm deep socket wrench, do not damage clamp you will re-use it.



Install the passenger side over axle tailpipe #D into the muffler 1-1/2" to 2" and attach using clamp #K. Do not tighten.



Install downpipe # A on to your turbo using your factory clamp. Do not tighten. Insert welded hanger into rubber grommet.



Install the driver side over axle tailpipe #E into the muffler 1-1/2" to 2". Use clamp #k to secure tailpipe to muffler. Use bolt kit #J to secure tailpipes #D & E together. Driver side tailpipe will have tab on bottom. Insert hanger into rubber grommet. Roll the tailpipes until they are at the correct angle with proper clearance for your truck. Do not tighten.



Install downpipe # B onto downpipe # A 1-1/2"-2". Use clamp # G to secure together, do not tighten. Insert welded hanger into rubber grommet.



Install muffler #C onto downpipe #B 1-1/2"-2". Make sure louvers are facing towards the turbo. Use a jack stand to support the muffler. Use clamp #G to secure to downpipe. Do not tighten.



Install the stainless tips. Clamp down. To clean your stainless tips use any stainless cleaner and a Scotch Brite pad. Now go back and tighten all clamps, nuts and bolts. Start from the front and work back.

"MAKE SURE HAVE A MINIMUM OF A 1" ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC.